

*B1
cont.*

method of production of a high strength $\alpha+\beta$ titanium alloy pipe characterized by cold forming a high strength $\alpha+\beta$ titanium alloy plate of a thickness of at least 6 mm into a tubular shape by a method comprising U-shape press bending into a U-shape and further O-shape pressing into an O-shape or a method comprising a press-bending method and welding together the abutted plate edges--.
